



Italian National Agency for New Technologies,
Energy and Sustainable Economic Development



IRradiation **E**ffects on HTS for **F**usion
12-16 November 2023
Arona, Italy

The Calliope Gamma Irradiation Facility

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ENEA FSN-FISS-SNI (Casaccia R.C. Rome, Italy)

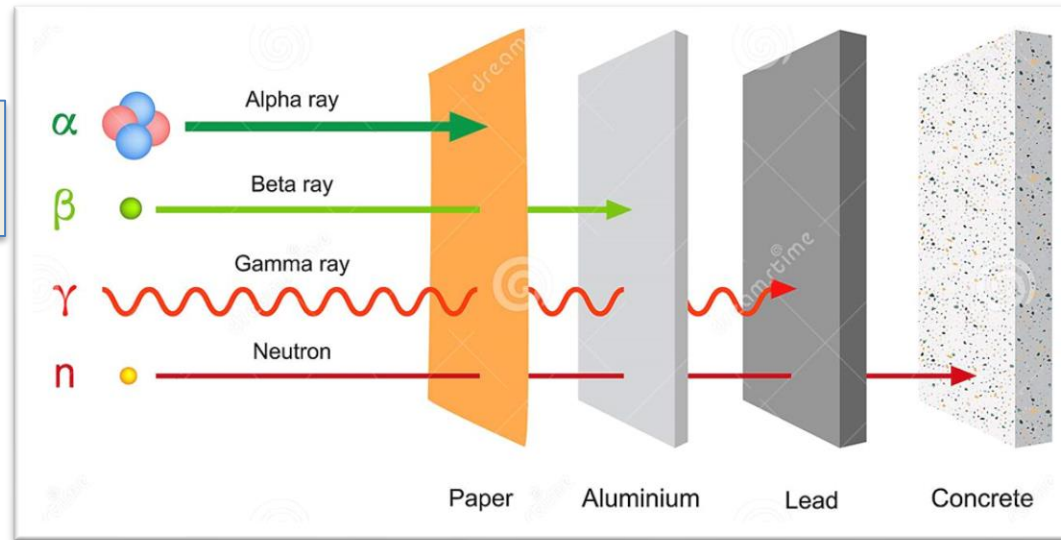


*adriano.verna@enea.it

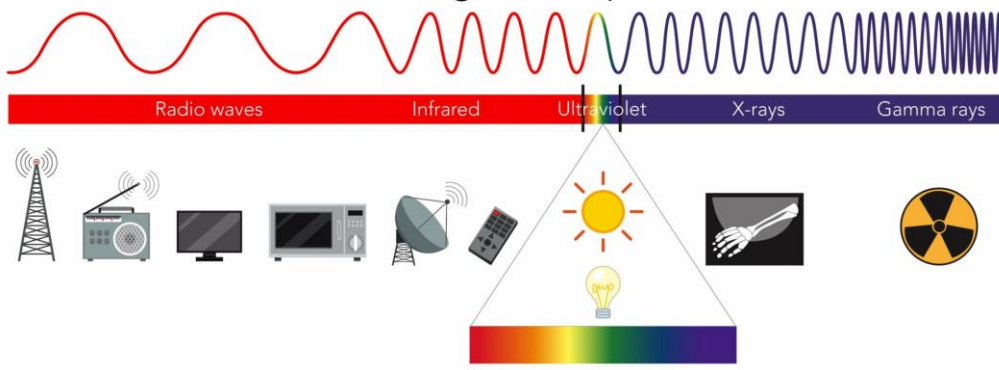
Gamma interaction with matter



high penetrating power



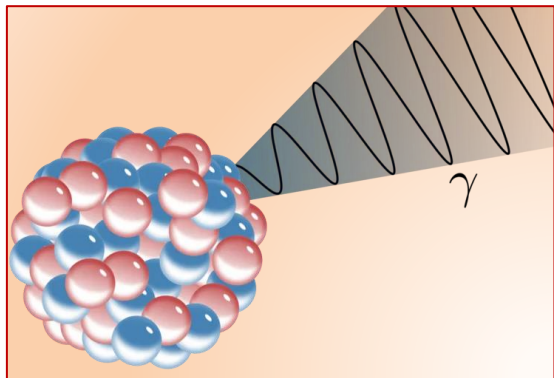
Electromagnetic Spectrum



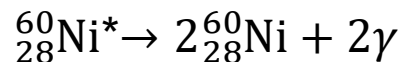
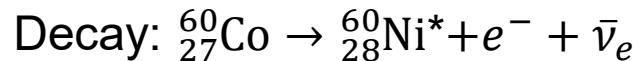
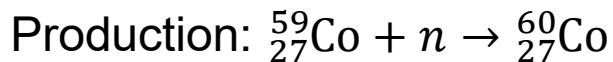
Sources of gamma rays

- Radioactive decays
- Secondary cosmic rays
- Astronomic objects (neutron stars, pulsars, supernovae, black holes)
- Lightning strikes
- Nuclear fission
- Nuclear fusion
- High-energy physics experiments
-

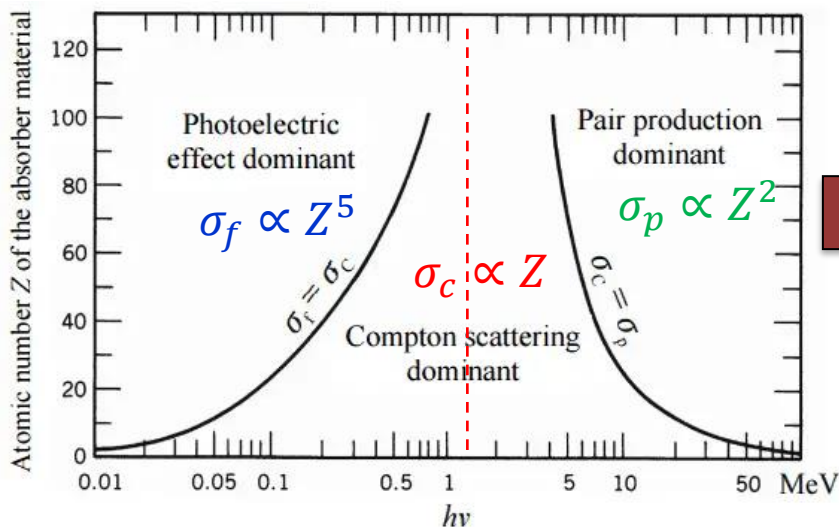
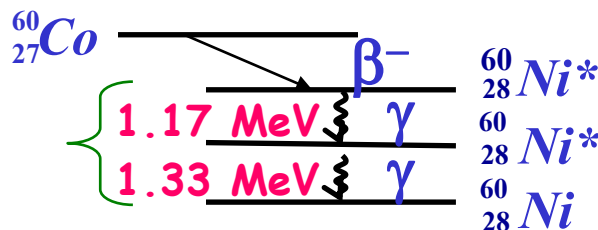
Gamma interaction with matter



Gamma emission from **daughter nuclei in excited state** after alpha and beta decay or spontaneous fission.



- ❖ Mean energy: 1.25 MeV
- ❖ Half life \approx 5 years



excitation

ionization

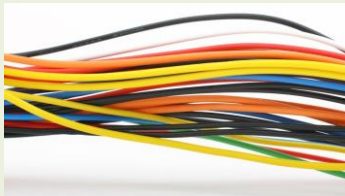
No radioactivity induced in the irradiated materials

Gamma rays and matter: processing

1

Production/processing

Polymerization



Sterilization



Food irradiation



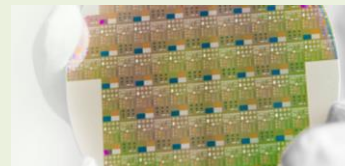
Exposition to radiation

2

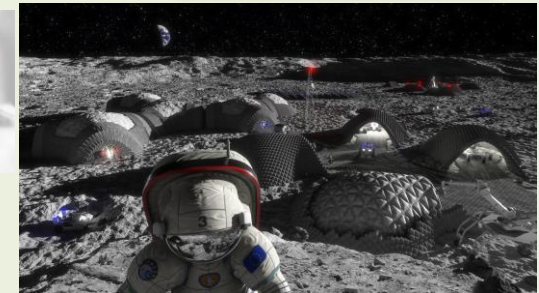
Radiation hardness



Lifetime prevision

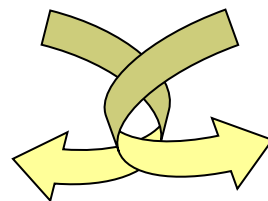


Reliability



Irradiation plant

ENEA



Characterization
laboratory

ENEA overview



Italian National Agency for New Technologies, Energy and Sustainable Economic Development

Energy efficiency



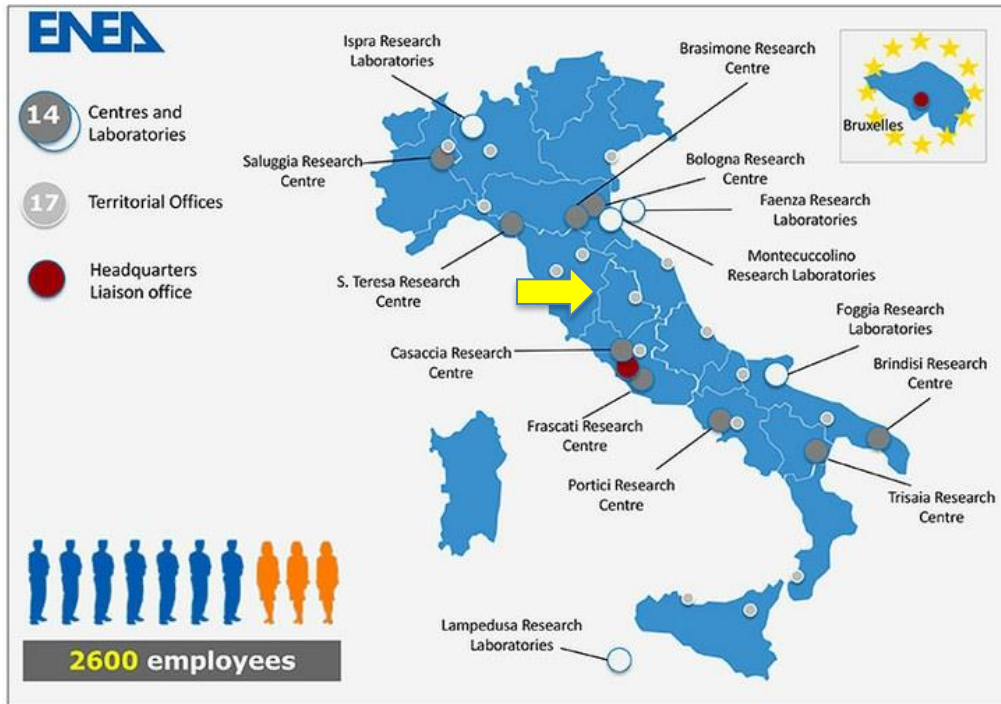
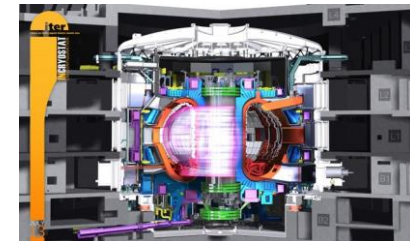
Environment and sustainability



Energy technologies and renewable energy sources



Nuclear technologies, safety and security

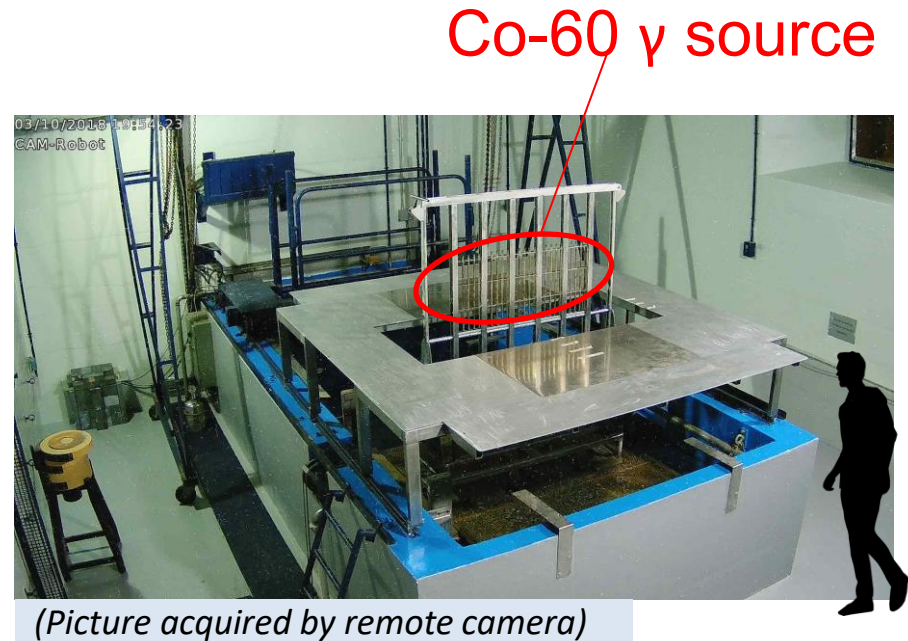


Calliope irradiation facility

@ ENEA Casaccia Research Center (Rome)

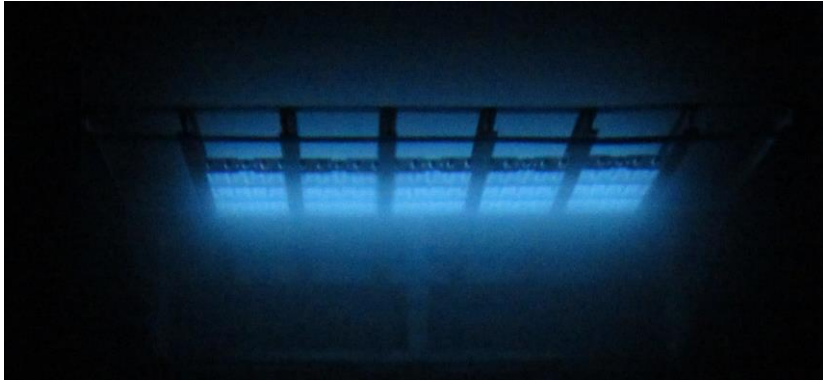


- Pool-type irradiation facility.
- 25 bars of ^{60}Co (last recharge in 2018)
- Large volume irradiation cell (7.0 x 6.0 x 3.9 m³)
- Maximum allowed activity: $3.7 \cdot 10^{15}$ Bq.
- Maximum dose rate: 6.3 kGy/h (Oct 2023)



- Irradiation and dosimetric certification.
- ISO 9001 (by 2023) and ISO 17025 (by 2024) quality management.

Calliope irradiation facility



Cherenkov radiation in the water.
Active rack area: 41 cm x 75 cm.



Control room system

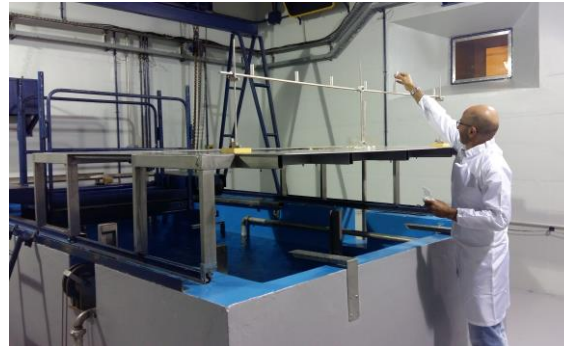
Irradiation tests and procedures

- ❖ Different dose rates: distance from the source and use of lead shield and castles from 0 to 6.3 kGy/h.
- ❖ Different atmospheric and temperature conditions.
- ❖ Experimental dosimetric characterization.
- ❖ Simulation of the gamma field by Fluka/MCNP code.

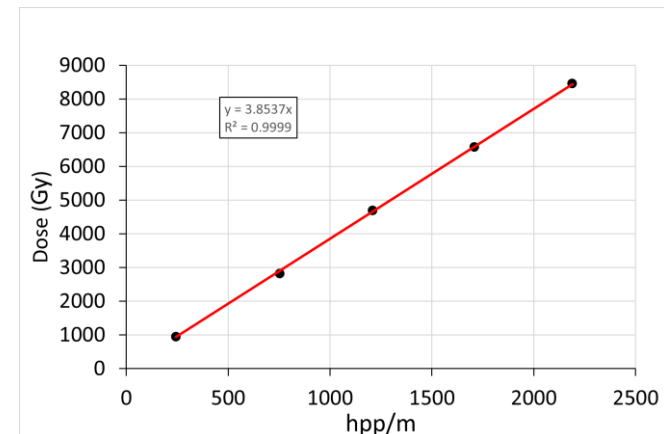
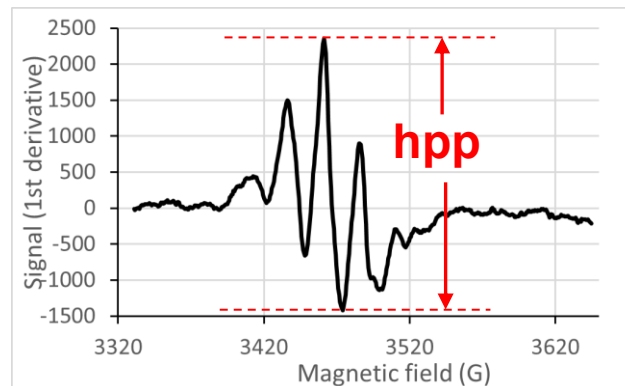
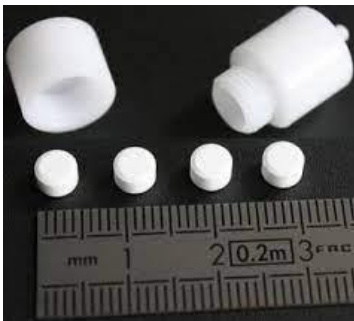
Dosimetric laboratory

Dosimetric systems

- ❖ **Fricke dosimeter (20-200 Gy)**
Optical transmittance
Absolute dosimeter



- ❖ **Alanine - EPR dosimeter (50 Gy-150 kGy)**



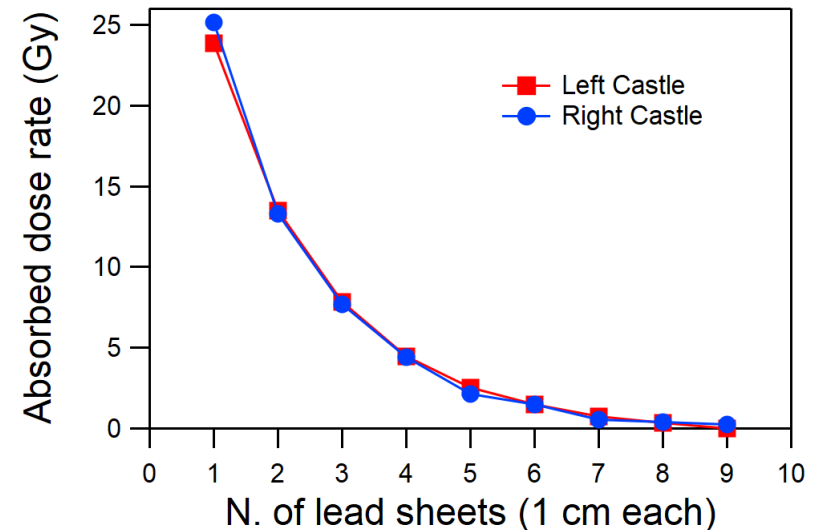
- ❖ **Red-Perspex (5-40 kGy), radiochromic (1 kGy-3 MGy)**
- ❖ **Thermo Luminescent Dosimeter (TLD) (1 mGy-100 Gy)**
- ❖ **Real-time SiC diode (0,1 – 10 kGy/h)**

Lead castles

Low dose rate (LDR) irradiation tests



Internal dimensions:
45x35x33(H) cm³

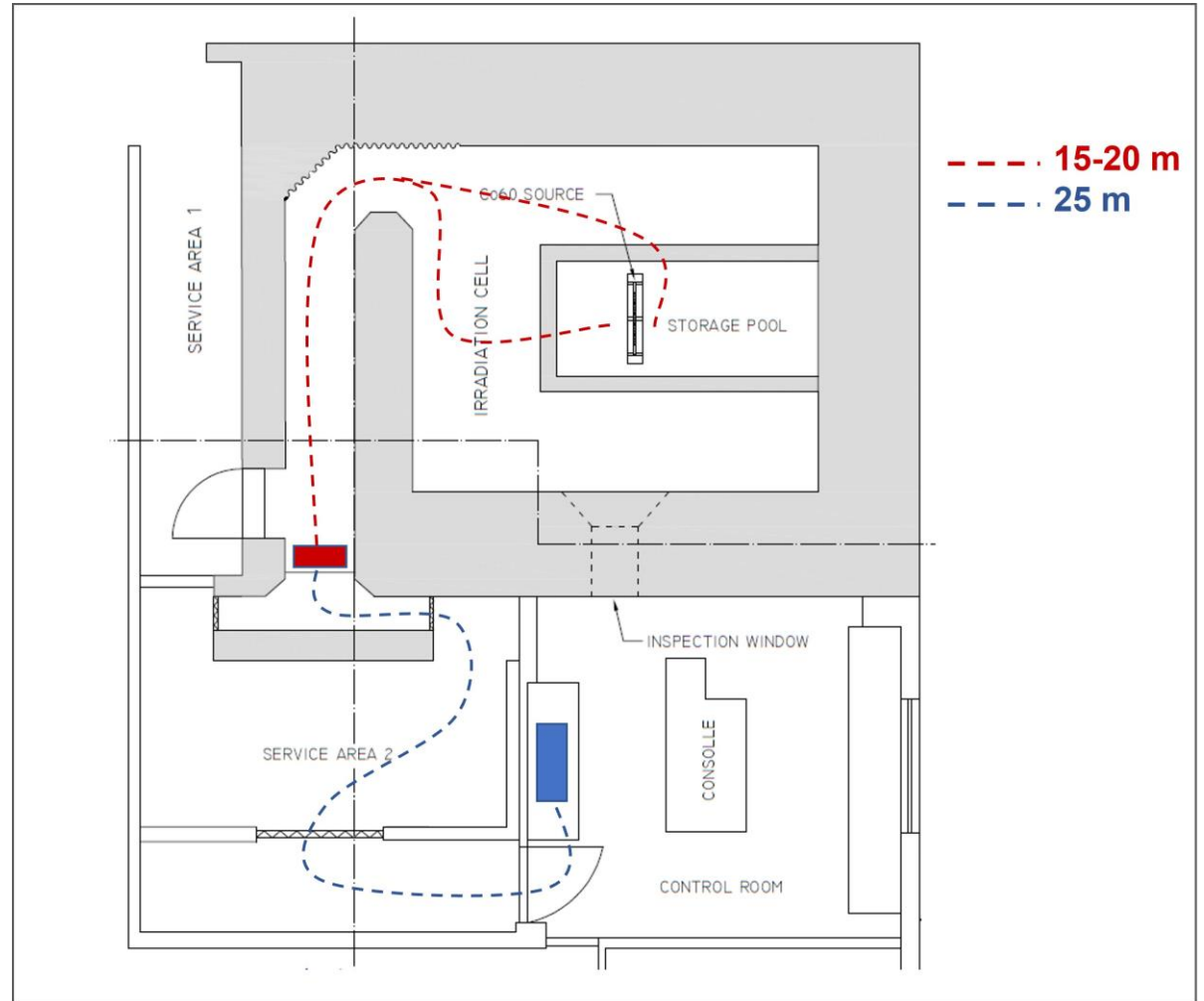
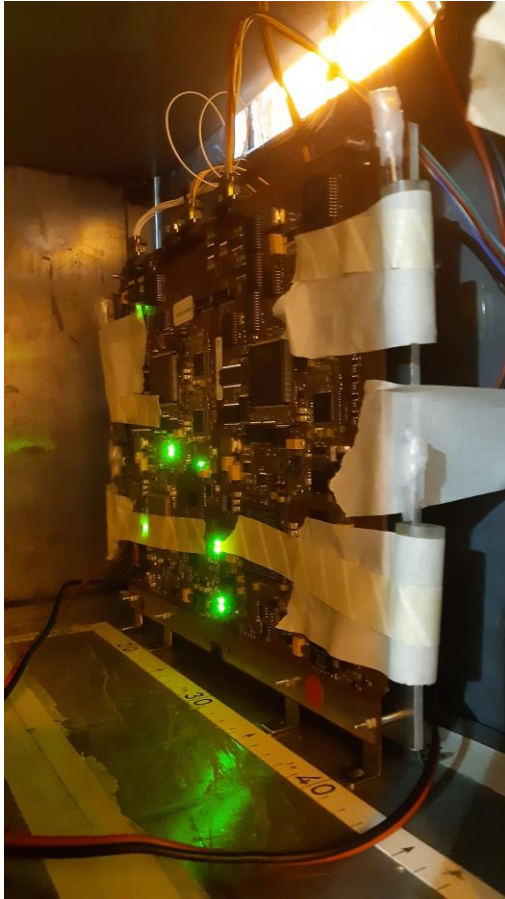


Modular lead castles:

- Variable thickness of the front wall (facing the gamma source)
- 1-cm thick Pb sheets composing the front wall
- The other walls are 3 cm thick Pb panels (fixed) to shield secondary radiation
- Opening on the rear wall for the use of cables and wires.

On-line irradiations

Irradiation of biased devices and/or remote control



Characterization laboratory

Optical, spectroscopic and spectrometric characterization



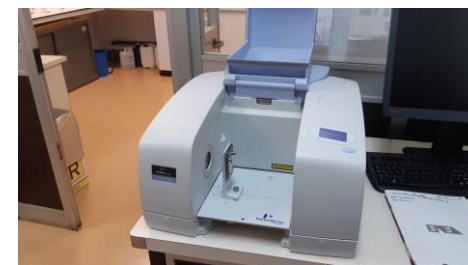
- ❖ Raman microscope
785 nm laser source.
+ Confocal optical microscope

- ❖ UV-VIS spectrophotometer
Range: 190-2500 nm
Integrating sphere



- ❖ Spectrofluorometer
Excitation (230-1100 nm)
Emission (300-1100 nm)

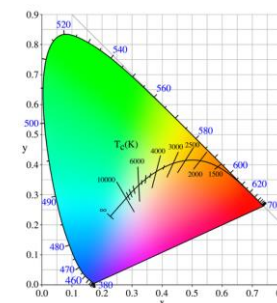
- ❖ FTIR/FTIR-ATR spectrophotometer
Range: 400-7000 nm
Integrating sphere



- ❖ EPR spectrometer
X band ~9 GHz



- ❖ Colorimeter



Processing laboratory

Thermal annealing and accelerated ageing test



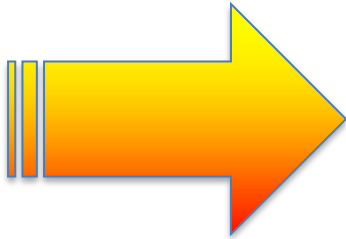
- ❖ Climatic chamber:
temperature range: $-75^{\circ}\text{C}/+180^{\circ}\text{C}$
humidity range: 10 - 98 %
UV lamp (220 - 630 nm)

- ❖ Furnace
($T_{\text{max}} = 1200^{\circ}\text{C}$)
Electronic components processed in biased conditions



Qualifications and research lines

Principal activities at ^{60}Co Calliope facility

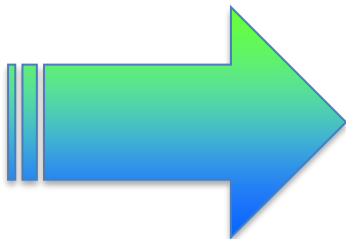


Qualification tests

- ✓ Materials, electronic devices, optical components in harsh radiation environments

Applications:

- ❖ Aerospace
- ❖ Nuclear plants (fission and fusion)
- ❖ High-energy-physics experiments.

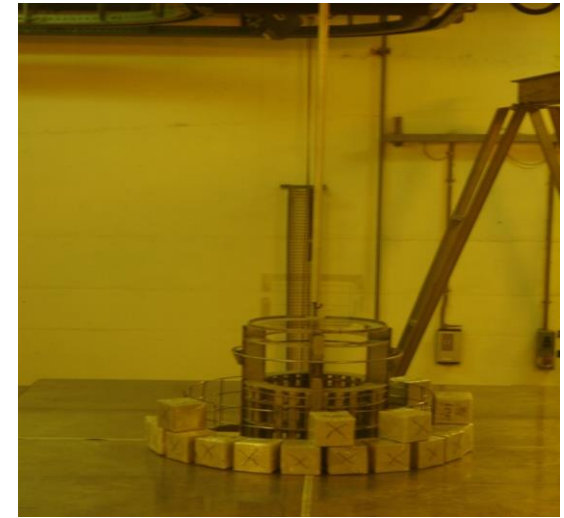
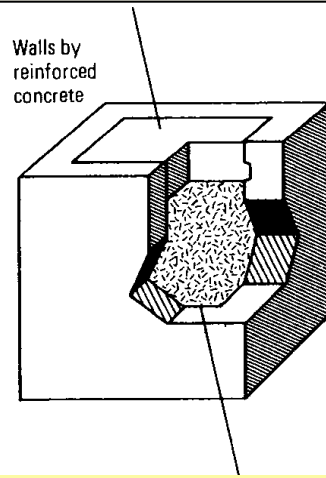


Experimental research

- ✓ Chemical, physical and biological effects of ionizing radiation
- Materials' science
- Nuclear science
- Experimental particle physics (detectors)
- Cultural Heritage (elimination of biodeteriogens)
- Agriculture, control of pests

Qualification test: Nuclear applications

Radiation damage of concrete matrices for nuclear waste treatment



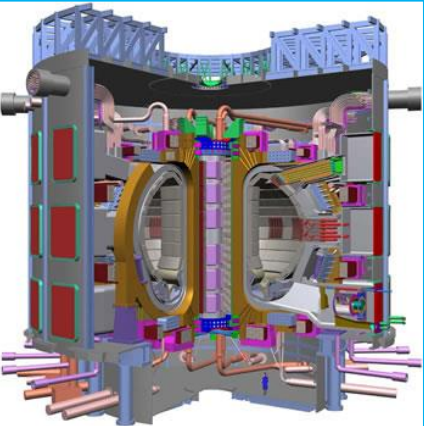
(previous cylindrical rack configuration)

**Waste form pre-qualification for
"low and intermediate level waste"(LILW)**

According to Waste form Technical Position (United States Nuclear Regulatory Commission) absorbed dose $10E+6$ Gy corresponding to a period of 300 years.

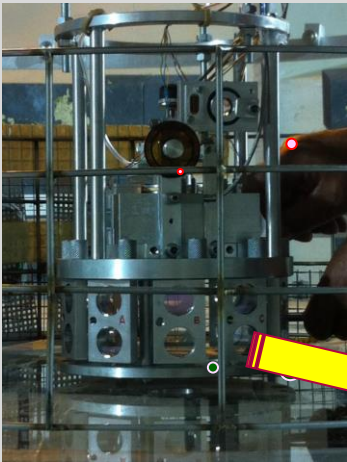
Qualification test: Nuclear application

Radiation damage for fusion components



ITER
*International Thermonuclear
Experimental Reactor Project*

Fusion for Energy



piezo-motor

- IVVS actuating components (dose = 4 MGy)

optical components

Radial Neutron Camera scintillators



Plastic (neutron and gamma)



Synthetic diamond

Qualification test: Space

Irradiation tests on electronic components and devices for SPACE



Space radiation

- ★ Ionization and displacement damage (surface/bulk)
- ★ dose rate effects
- ★ T effects on damage mechanisms

^{60}Co



Ionization damage due to space radiation
Total ionizing dose

- Specifications:
- ESA/SCC 22900 (5)
 - MIL-STD 883

Standard and low dose rate windows



The Calliope facility is part of the ASIF Programme (Italian Space Agency Supported Irradiation Facility) and indicated by the European Space Agency ESA for space irradiation tests.



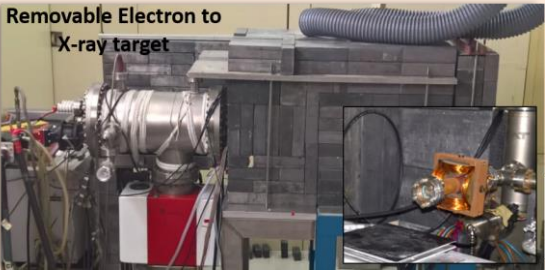
ENEA ASIF Facilities:



Irradiation facility national network for Space irradiation test

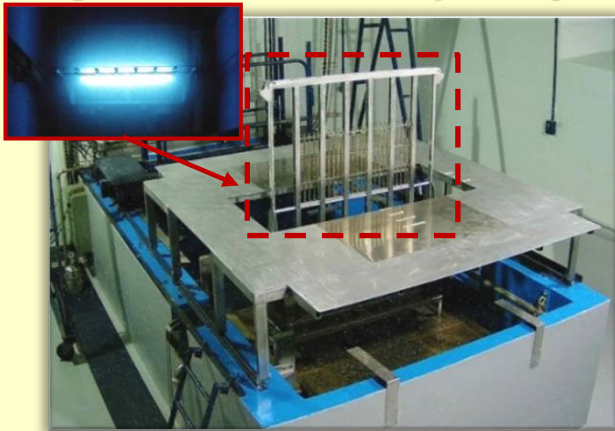
REX

Removable Electron to X-ray



- Electron and X-ray
- 5 MeV electron linac
- Electron to photon conversion unit

Calliope gamma irradiation facility



- 2 γ emitted in coincidence with 1.25 MeV mean energy
- Activity: 1.6×10^{15} Bq (May 2022)
- Max dose rate (May 2022): 7.4 kGy/h

Triga RC-1



- Maximum thermal power: 1 MW;
- Maximum neutron flux: $2.7 \cdot 10^{13}$ n/cm²·s

TOP IMPLART Intensity Modulated Proton Linear Accelerator for Radiotherapy



- Low energy proton (2.6 MeV - 7 MeV)
- High energy proton (35 MeV - 71 MeV)

FNG - Frascati Neutron Generator



- 14 MeV neutron (reaction $T(d,n)^4He$);
- 2.5 MeV neutron (reaction $D(d,n)^3He$)

Tapiro

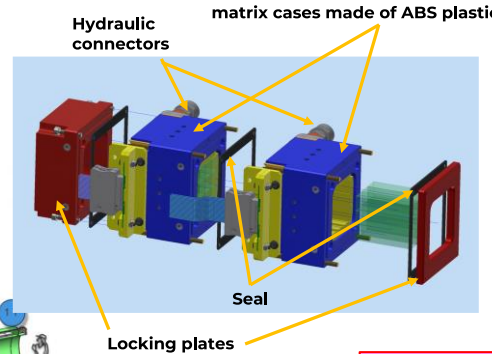
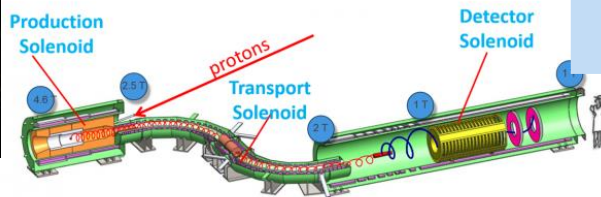


- Maximum power: 5 kW;
- Maximum neutron flux: $4 \cdot 10^{12}$ n/cm²·s

Experimental research: High energy physics experiments

Cherenkov and scintillator detectors

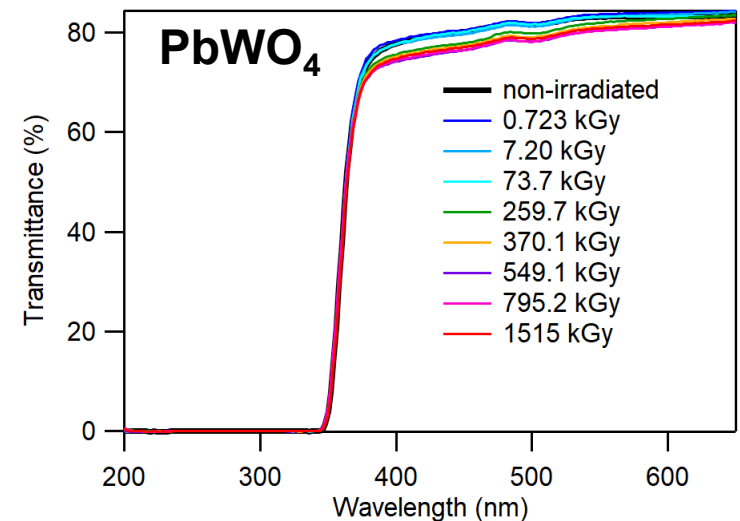
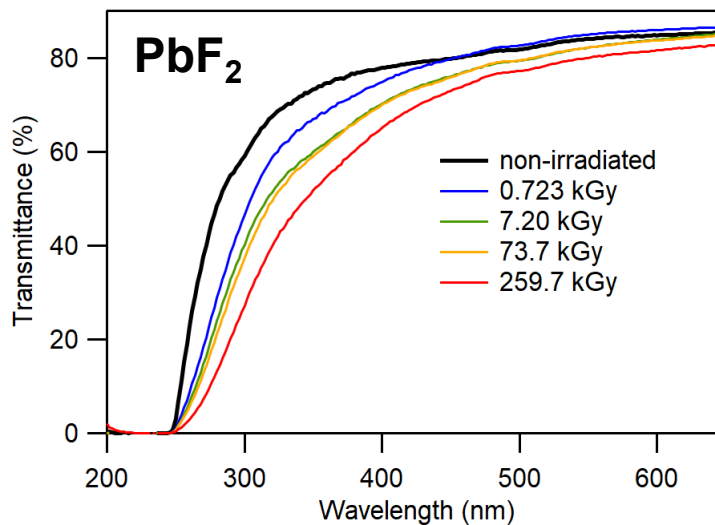
Calorimeters with Cherenkov crystals



Scintillator crystals @ Calliope

- ❖ CMS @LHC CERN
- ❖ BELLE II @SuperKBK (JAP)

Neutrinoless decay of muon

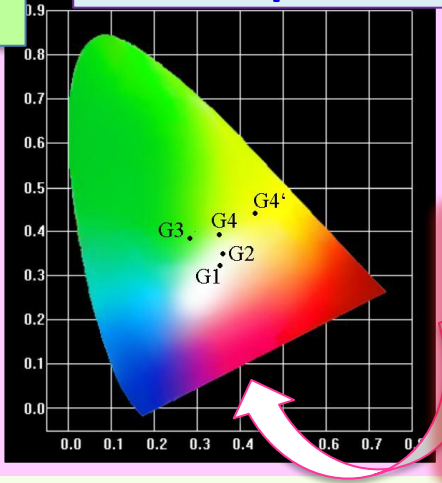


Experimental research: Glassy matrices and optical devices

1) Lenses and optical coating substrate for Space and Nuclear Plant



2) Transition metal doped glassy matrices with photoluminescence properties



For production of different colored LEDs (*white*)

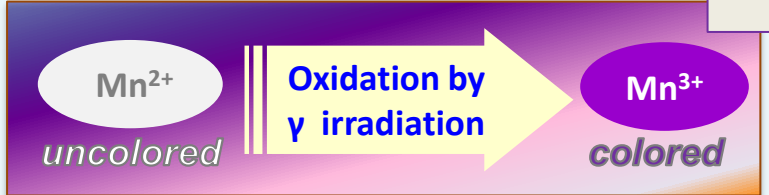
CIE chromaticity is tuned from yellow and green to white by adjusting glassy matrix composition and/or $\text{Cu}^+/\text{Mn}^{2+}$ dopant concentration ratio.

3) Radiochromic and photochromic glassy matrices as dosimetric systems, data memories and optical lenses

Glass matrix: P_2O_5 , Dopant: MnO , 4 mol%

Manganese doped phosphate glasses

optical properties change when exposed to gamma radiation



Reversible thermal bleaching



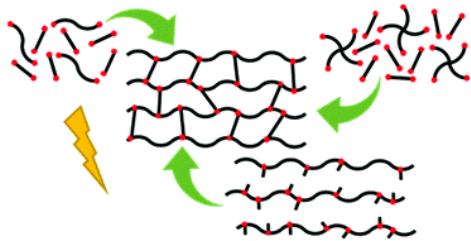
Experimental research: Polymeric materials

Effects of gamma radiation on polymeric materials

Low dose



Cross-linking

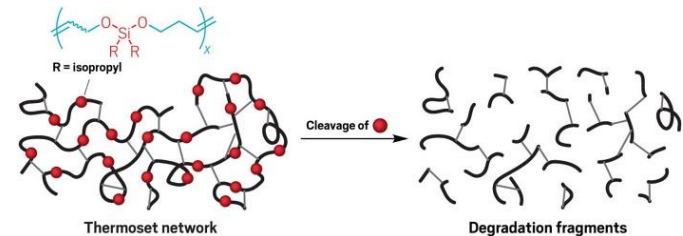


Hughes et al. Material Horizons (2019)

High dose



Degradation



Remmel, c&en (2020)

Influence of

- atmospheric conditions
- irradiation parameters
- temperature

Embrittlement, fragmentation, change of color

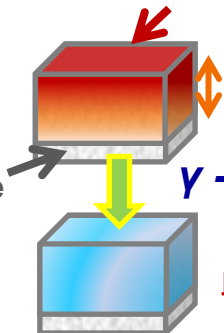
Free radicals

Very active species

Post-irradiation chemical reactions with free radicals

- ❖ Cultural heritage (paper, wood, cellulose).
- ❖ Biopolymers, proteins
- ❖ Polymers of technological interest, resins

monomeric solution
impregnation



Bulk
polymerization

Experimental research: Adhesive epoxy resins

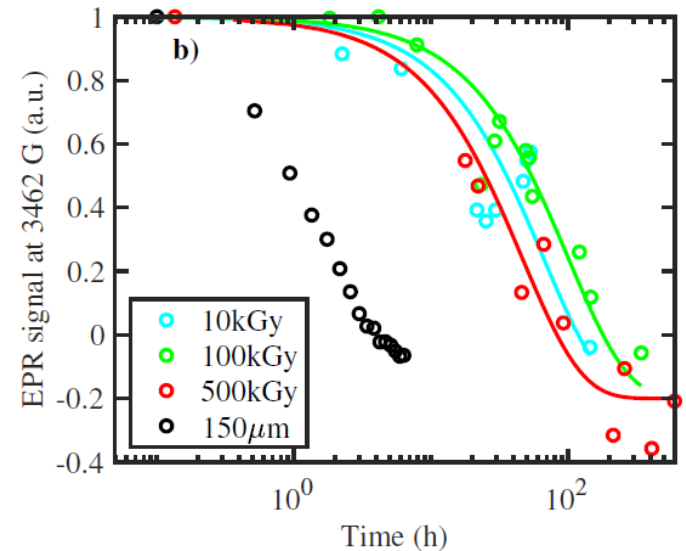
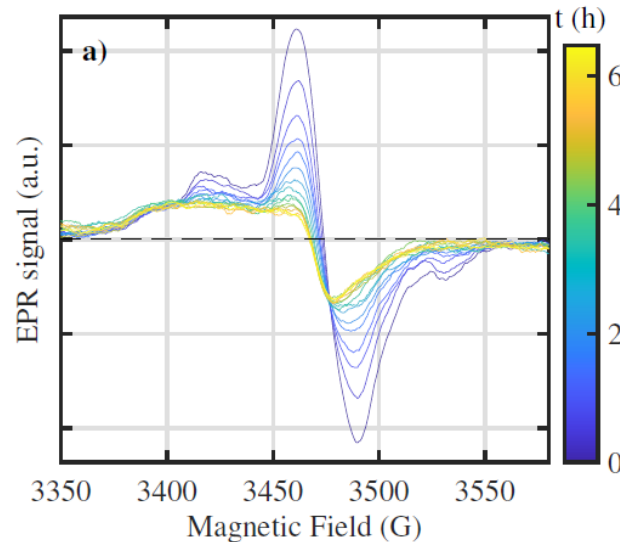
Investigation of the gamma irradiation effects (0-500 kGy)



- ❖ Mechanical properties
- ❖ Chemical bonds (FTIR)
- ❖ Formation and recombination of free radicals (EPR)

3MTM Scotch-Weld™ EC-2216 B/A Gray (3M2216)

EPR analysis



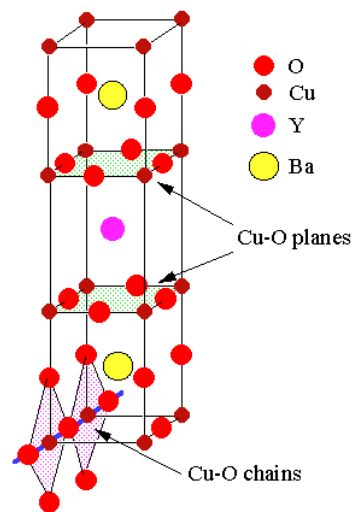
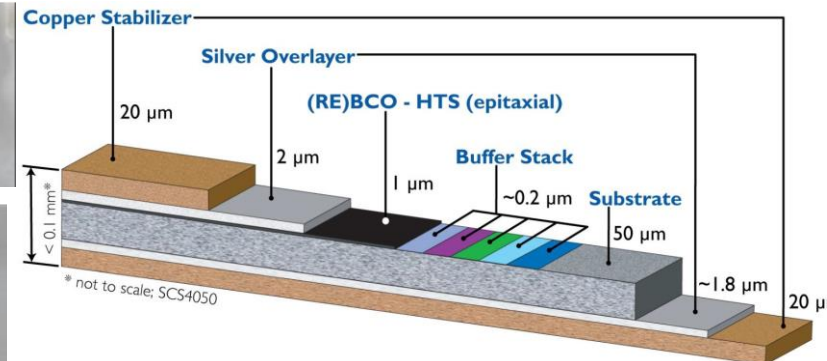
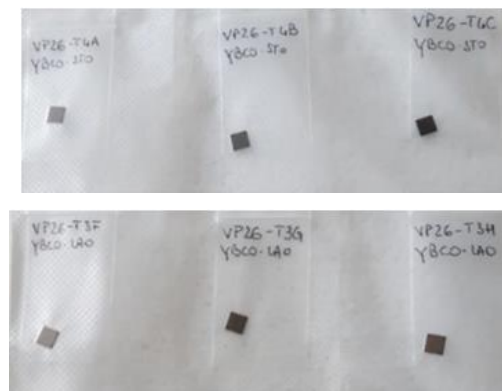
Experimental research: Gamma irradiation of superconductors

Irradiation of SC tapes and thin films for space applications

Collaboration with ENEA FRASCATI Superconductivity Laboratory

- ❖ YBCO thin films grown on LAO and STO by metalorganic decomposition (MOD).
- ❖ Commercial REBCO tapes (SuNAM, SuperOx, Shanghai ST)

See oral contributions from **Valentina Pinto** this morning and **Antonio Pietropaolo** in this session.



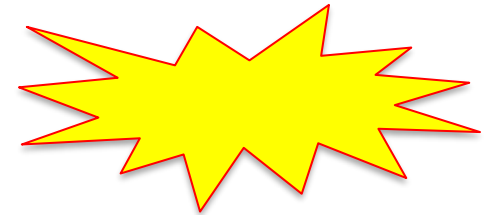
Experimental research:

Gamma irradiation of superconductors

- Effects of the gamma irradiation on HTS are strongly controversial. See presentation by **Simon Chislett-McDonald** yesterday.

Future perspectives

- ❖ Irradiation at higher absorbed dose and dose rate: simulation of the gamma radiation field in a fusion nuclear reactor.
- ❖ Irradiation in operating conditions (below T_c)
ALERT: explosion of liquid nitrogen in gamma field
- ❖ Comparison with neutron irradiation @ Frascati Neutron Generator (FNG)



Calliope: the research staff



Alessia Cemmi
Director of Calliope Facility



Ilaria Di Sarcina



Jessica Scifo



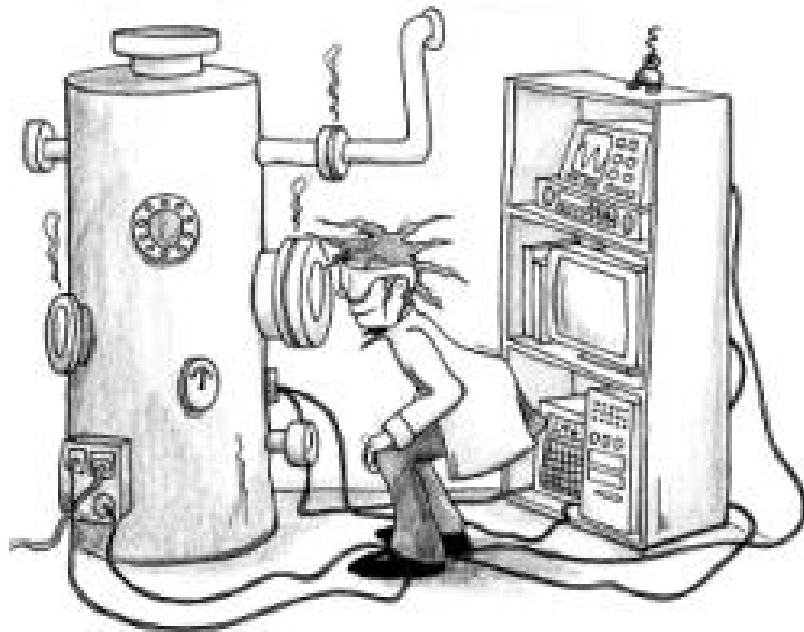
Giuseppe Ferrara



Adriano Verna



Rocco Carcione



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Thank you for your attention!